

9/10/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-B-03

Job Sheet 200299



Part No: RBE350A94-3700-B-03

Job Qty: 40 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Job Created: 9/10/19

Job Tracking No:

Priority: Medium

Due Date: 11/11/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RBE350A94-3700-B Rev. 6 IPP Rev. A 18.08.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-2500Y - 1	40 pcs		11/11/19	1.00	6.67	SL-2500Y - 1		
130	QC 2	40 pcs		11/11/19	0.00	0.00	QC 2 - 1		SL 19-11-27
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

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					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
140 QC 8	40 pcs	11/11/19	0.00	0.00	QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
170 Outsource - 12 - Black Oxide	40 pcs	11/11/19			GRO002-VC	10
180 Packaging 2-1 - Receive - B4B	40 pcs	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	

smml 19/11/30

2019-12-02

DEC 09 2019

				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	40 pcs	11/11/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 07 2020 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	40 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 -	
				Plex 9/10/19 8:22 AM Dart.Renwick.Jennife	

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				B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210	QC 21 - SA	40 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS

21

1-00

JAN 07 2020

Part Op 120 - 1-Machine as per folio FC727 FOLIO REV: AA DWG REV: 6 2-Debur
 Descriptions: 130 - QC2 Machining-4 (QC2- Inspect parts off machine FAI/FAIB)
 140 - QC8 Machining-4 (QC8- Inspect parts - second check)
 170 - Outsource12 (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO 45276 -Black oxide

finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

180 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs)**190** - QC6 (QC6- All purchased or subcontracted products)**200** - Packaging3-1 (Identify as per dwg & Stock Location: _____)**210** - QC21 (QC21- Final Inspection - Work Order Release)**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-H1.000	ALSI 1144 Stressproof Steel Hex Bar 1.000"	4.3200 ft (.108 ea)	120-SL-2500Y - 1	S227337: 4.24

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-SL-2500Y - 1	MT-1144-H1.000	4	0	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

PURCHASE ORDER **POHB045276**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045276

PO Date: 12/2/19

Due Date: 12/10/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

2019-12-03

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200272	RBE350A94-3700-A-03	RBE350A94-3700-A Rev 7	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
		X30					DEC 09 2019					
200273		X30			Firmed	-	12/11/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
200294		X30			Firmed	-	12/12/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
Sub Total:								90	0	90		\$170.10
2	200299	RBE350A94-3700-B-03	RBE350A94-3700-B Rev 6	Cap Outsource12 (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	40 pcs	0 pcs	40 pcs	\$1.89/pcs	\$75.60
		X40										
200298		X30			Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
Sub Total:								70	0	70		\$132.30



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Canada

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PURCHASE ORDER

POHB045276



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201073	RBE117-12020W16-2	RBE117-12020W16 Rev B	Frame Assembly -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.98/pcs	\$23.88
4	203385	RB23005023-2	RB23005023 Rev 1	Dog -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.80/pcs	\$22.80
Grand Total:											\$349.08	

Sherrin



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

POHB045276



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/3/19 1:29 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance



0 2 4 6 1 2 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupealtech.com

Bon de Livraison / Packing Slip

024612-1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
06-Dec-2019		Karan Singh			POHB045276				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À ventr/ Back Order	
1	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
2	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
3	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
4	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	40	40	0	0	0	
5	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0	
6	RBE117-12020W16-2 Rev.B	RBE117-12020W16 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MIL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0	
7	RB23005023-2 Rev.1	RB23005023 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MIL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0	

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DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Page 2 of 2